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ST&G CORPORATION

Rm. 911 43, Yangsan-ro
Yeongdeungpo-gu, Seoul, Korea



MDSS GmbH

Schiffgraben 41, 30175 Hannover, Germany



REF: 1753T

**Adjustable Height Tube Clamp
Pyramid Receiver, Heavy Duty, Ti**

Weight: 203 grams
Build Height: 45mm to 57mm
Weight Limit: 125kg / 275lbs
Torque Recommendation:
Alignment adjustment set screw: 15 Nm
Clamp Screw: 7 Nm

1753T IFU REV. D (07-22-24)



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1753T IFU REV. D (07-22-24)

1. Application
The 1753T, Adjustable Height Tube Clamp Pyramid Receiver Adapter, Heavy Duty is to be exclusively used for the prosthetic fitting of lower extremity amputations.

2. Description
The 1753T is used to connect any pyramid system to a tube. The four set screws are used for anchoring the mating pyramid system as well as for making angular adjustments.

The tube clamp should be loosened prior to making height adjustments. Loosen Tube clamp screw, adjust height, then tighten height adjustment clamp screw, then tighten tube clamp screw. The Tube clamp Screw can be loosened or tightened to 7Nm to position onto a tube. The clamp screw can be loosened and the corresponding threaded tube section can be lengthened up to a **maximum of 12.7mm/0.5 in** from fully threaded in position.

Total build height range is from 45mm to 57mm.
Apply locite to all screws once the alignment and connection is finalized, this includes the threaded tube section to prevent rotation.

Should only be used for temporary alignment purposes! Always swap out for correct length pylon.

3. Warranty
Warranty applies only when the product is used as intended without modification, following all manufacturer's recommendations. ST&G offers 2 years

4. CE Conformity
This product meets the requirements Council EU 2017/1745 (MDR) for medical products. This product has been classified as class I product according to the classification criteria outlined in appendix IX of the guidelines. Please keep this manual in safe place for future use.

Cross tighten the set screws, which are side by side, using a torque wrench set to 15 Nm. Tighten the clamp screw using a torque wrench set to 7 Nm



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